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D412-664-301
Job Sheet 203445



DAS
21
9-89

Part No: D412-664-301

Job Qty: 4 pcs

Part Name: Cap Assembly Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D212-664 IPP REV:A 11.11.03 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		12/13/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S245459



Part: D412-664-301

Job No: 203445

Serial No/Batch: S245459

Revision: J

Inspector:

Exp Date:

Instructions: TC STC SH01-9 Issue 3, FAA STC SR01298N

Plex 11/19/19 12:39 PM Dart.lajeunesse.marie

120 QC 4	4 pcs	12/13/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B 4 pcs	4 pcs	12/13/19	0.00 0.00	QC 4 - 74	DAS 78 JAN 08 2020
				QC 4 - 75	9-89
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
135 DC - 1 - B4B	4 pcs	12/13/19	0.00 0.00	Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
140 QC 21 - FG	4 pcs	12/13/19	0.00 0.00	Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 9-89 JAN 08 2020
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-664-301				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	DAS 21 JAN 08 2020
				DC - 2 - B4B	9-89
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21 9-89 JAN 08 2020

FG 123.

11/19/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Location:FG124 PPP Rev:_____

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-664-301 chg002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4381-1	X-tube Strap Bumper	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	52362871

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4381-1	8	2	0

Part Specifications

Specifications could not be found.

Plex 11/19/19 12:39 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	Date: _____ Sequence #: _____ QTY Affected: _____	MRB (QS1042)
Description Work Order Deviation						Disposition
Root Cause						Completed By
FAULT CATEGORY						QC / QA Coordinator
Other/Details:						Lead hand / Supervisor

5.6 ADDITIONAL KITS

Item	QTY -301	QTY -303	QTY -305	QTY -307	Part Number	Description
	X				D412-664-301	CAP ASSEMBLY BUMPER KIT, WIDE
		X			D412-664-303	SWITCH PROVISIONS KIT
			X		D412-664-305	CAP ASSEMBLY BUMPER KIT, MEDIUM
				X	D412-664-307	CAP ASSEMBLY BUMPER KIT, NARROW
18		1			D3189-3	CHAFING SHIELD
19		2			MS21920-24	CLAMP (OR MS21920-23)
60	2				D4381-1	BUMPER
61			2		D4381-3	BUMPER
62				2	D4381-5	BUMPER